

SPOT WELDER

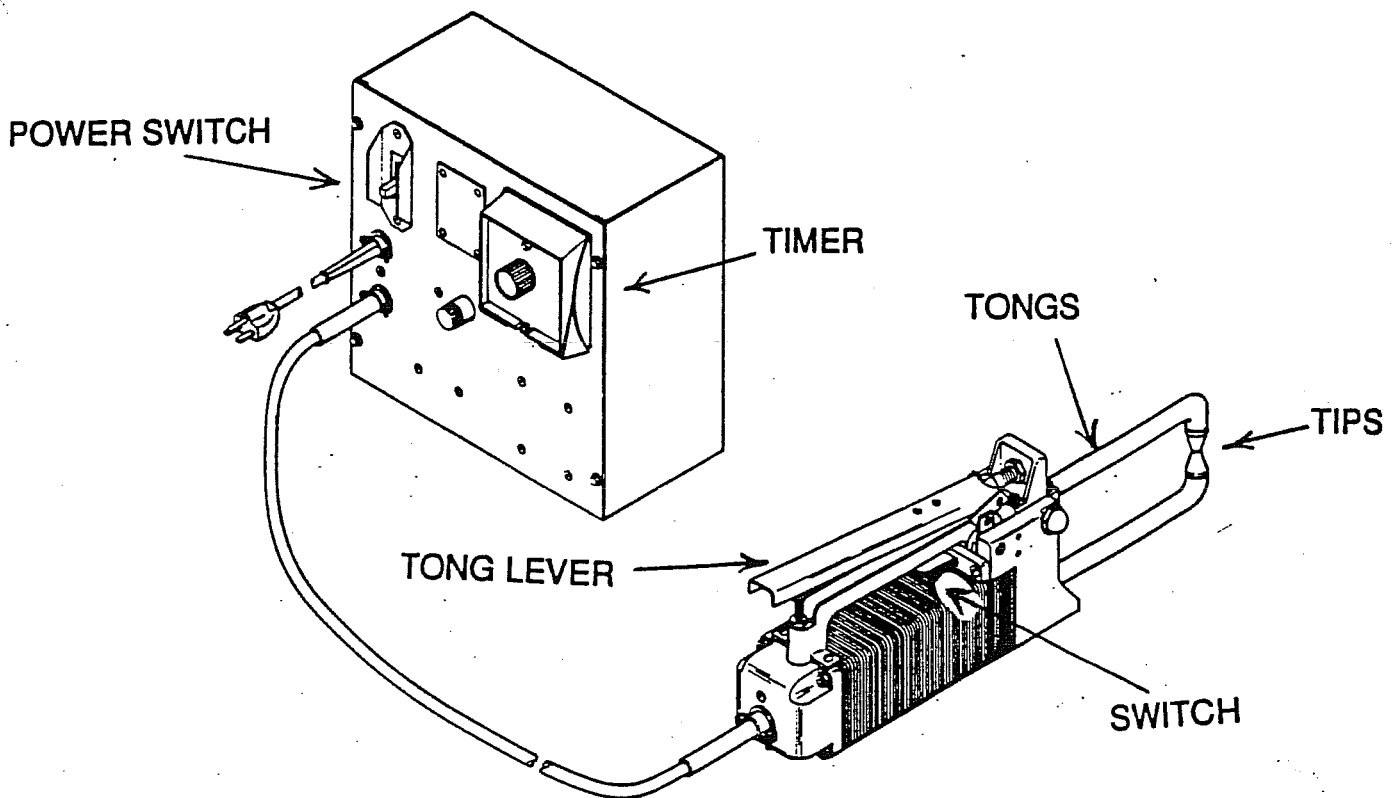
To certify on the spot welder you will need to know:

1. The safety rules.
2. The parts of the spot welder.
3. How to weld with the spot welder.

Spot welder safety rules

1. Wear eye protection. (safety glasses & face shield)
2. Do not weld with wet hands or in a damp area.
3. Do not touch the tips, tongs or welded material after welding, as they become very hot.
4. Never leave the spot welder unattended with the electrical power turned on.
5. The metal being spot welded must be clean and dry.
6. When spot welding galvanized material, remove the galvanize from the area being welded.

Spot welder parts



How to weld with the spot welder

1. Be sure that your metal is clean.
2. Turn on power switch.
3. Set timer according to the thickness of the metal being welded.
4. Place metal to be welded between the tips and push down on the tong lever.
5. Push the switch to the side to start welder. Wait for welder to stop before relieving tong pressure.
6. Move metal and weld as needed.